



**SEVERN  
TRENT  
WATER**

Severn Trent Water Limited  
Hayden Education Centre  
Hayden Sewage Treatment Works  
Hayden Lane, Hayden  
Cheltenham GL51 0SP  
Tel:



**!** Hayden Lane is very narrow and entering the lane from the Cheltenham side is not suitable for large coaches/vehicles, who would need to use the other end of the lane

**From M1 Southbound**  
Exit at Junction 10 (Cheltenham & A4019).  
Join the A4019 towards Cheltenham.  
Turn right onto Withybridge Lane (signed Airport, Staverton & Hayden).  
At the T-junction with the B4634, turn right (signed Gloucester & Airport).  
Turn left onto Hayden Lane.  
As you enter Hayden, turn left onto Hayden Green.  
The entrance to the Treatment Works is on the left (see inset).

**From M5 Northbound**  
Exit at Junction 11 (Cheltenham, Gloucester & A40).  
Join the A40 towards Cheltenham.  
At the Arle Court roundabout, take the first exit onto the B4063 (signed Churchdown, Airport & B4063).  
Continue on the B4063 until the traffic light junction with the B4634.  
Turn right onto the B4634 (Old Gloucester Rd). Pass over the M5.  
Turn right onto Hayden Lane.  
As you enter Hayden, turn left onto Hayden Green.  
The entrance to the Treatment Works is on the left (see inset).